

## SOLICITATION ADDENDUM

Date:August 22, 2017Subject:PennDot Pug Mill Mixing PlantSolicitation Number:6100043401Due Date/Time:08/24/2017Addendum Number:1

To All Suppliers:

The Commonwealth of Pennsylvania defines a solicitation "Addendum" as an addition to or amendment of the original terms, conditions, specifications, or instructions of a procurement solicitation (e.g., Invitation for Bids or Request for Proposals).

## *List any and all changes:*

Questions and answers below.

- Question 1: On page 2. The specification calls for a Pugmill Systems 750BT pugmill plant. The specifications require a 400 TPH plant. Our model 500BT will produce as much as 500 TPH. Is it acceptable if we quote 500BT pugmills?
- Answer 1: Yes, the 500BT will be acceptable.
- Question 2: On page 4. Explain "manual override for independent function". Does that mean a manual pushbutton station?
- Answer 2: Please disregard the manual override, this was originally for an electric over hydraulic system.

Question 3: On page 4. Are cement controls required? Or just space in the cabinet to provide them later?

- Answer 3: Just space provided in the cabinet if needed in the future.
- Question 4: On page 5. Should the conveyors have safety shields for the entire length? Or within 7' from personnel accessibility? Should there be side shields only? Should there be covers over the top of the collecting conveyor?
- Answer 4: Side shields within 7 feet from personnel accessibility.
- Question 5: On page 7. Should the non-skid paint be on all handrails, stair treads, and walkways?
- Answer 5: Yes, anywhere designated for personnel to climb or walk shall be covered with non-skid paint.
- Question 6: On page 7. The specification states that the pugmill flights should be adjustable. Please explain.Answer 6: Mixing chamber paddles can be set at different angles to slow or accelerate material through the mixing chamber.



Question 7: On page 7. The 8' clearance from ground to bottom of mixing chamber, is that dimension with the hydraulic legs extended?

- Answer 7: Yes, a minimum of 8 feet from ground to bottom of mixing chamber with legs extended.
- Question 8: On page 13. Concerning the 2 year warranty, does that include normal wear parts such as paddle tips, belts, etc., and regular maintenance?
- Answer 8: The 2 year warranty will not cover normal wear items.
- Question 9: There is no mention of vibrators on the feed bins. Should we show them as options?
- Answer 9: Feed bin vibrators are not required.

<u>Type of Solicitation:</u> Electronic Bid (SRM) - Review the Questions section of your solicitation response to ensure you have responded, as required, to any questions relevant to solicitation addenda issued subsequent to the initial advertisement of the solicitation opportunity.

Except as clarified and amended by this Addendum, the terms, conditions, specifications, and instructions of the solicitation and any previous solicitation addenda, remain as originally written.

Respectfully,

Name:	Ralph Constance
Title:	Commodity Specialist
Phone:	717-703-2931
Email:	rconstance@pa.gov